



**TITLE:** Welder / Fitter

Experienced Welder/Fitters are needed to work in a job shop environment. Candidates must be familiar with lay out, fit, and fabricate metal components to assemble structural forms, Steel fabrication for manufacturing, construction, custom machinery and custom manufacturing, and using knowledge of welding techniques, metallurgy, and engineering requirements. Includes experimental welders who analyze engineering drawings and specifications to plan welding operations where procedural information is unavailable. Must be familiar with mig welding; perform arc, wirefeed and arc air welding, proficient in flux core and mild steel welding, including knowledge of all basic welding symbols, layouts on blueprints. Understand pre/post heat of weldment to include the proper use of temperature stick control. Proper and safe use of cutting torches. Meet performance standards per job/task as outlined on product routes. Must be able to read tape measure, operate overhead cranes, hoists, forklift and other lifting devices safely and properly. Maintain a safe and organized work area including end of shift clean up and light maintenance. Use and follow personal protective equipment program at all times. Must have required tools, welding hood, steel toed boots and tool box. Must be able to communicate fully with supervisor(s) and coworker(s). Required to adhere to all safety programs and policies. Must be able to work with minimal supervision. Other duties as assigned by supervisor. Work full time, 40+ hours a week.

**Experienced Welder/Fitters are needed. Must be able to:**

- MIG WELDING
- FLUX CORE WELDING
- FITTING/FABRICATING
- BLUEPRINT READING
- READ WELD SYMBOLS